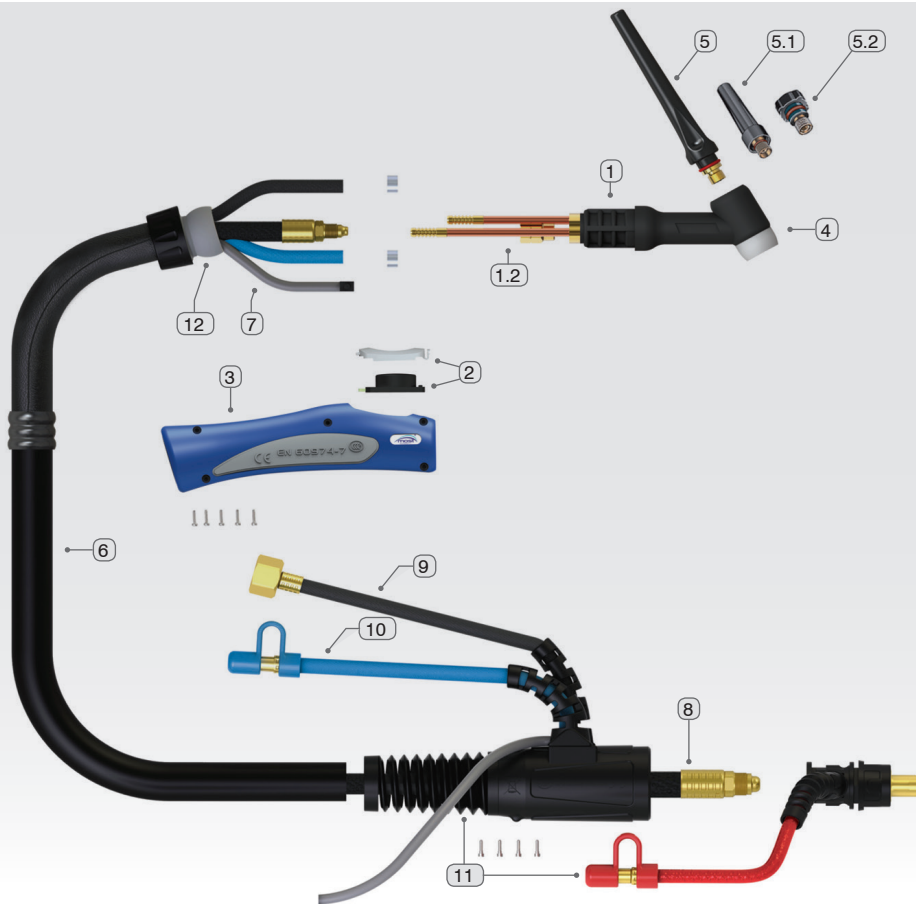


T18 SGRIP MOST - TIG welding torch



Model	T18 SGRIP	T18SC SGRIP
Cooling	Liquid	Liquid
Technical data according to EN 60 974-7:		
▪ Rating 35% duty cycle	270 A AC / 380 A DC	290 A AC / 410 A DC
▪ Tungsten electrode diameter	1,0-4,0 mm	1,0-4,0 mm
▪ Gas flow	5-12 l/min	5-12 l/min
Length / Catalogue No.	4,0 m / 56 01 061804 8,0 m / 56 01 061808 12,0 m / 56 01 061812	4,0 m / 56 01 061814 8,0 m / 56 01 061818 12,0 m / 56 01 061822

T18F SGRIP version with a flexible torch, technical data as for T18 SGRIP.

Torches are supplied without control plugs.

V - torch with gas valve, without button.

F - flexible torch.

DC - direct current.

AC - alternating current.

No.	Replaceable elements	Catalogue No.	Alternative designation
1	T-18W MOST* torch body	56 13 003372	-
1.1	T-18F MOST torch body (flexible)	56 13 200010	UWP18FX
1.2	T-18SC MOST torch body (reinforced)	56 13 200012	UWP18SC
2	Set button ON/OFF	56 13 200100	UER1MS
3	TIG SGRIP large handle	56 13 200220	RY-ERH200
4	T-17/18/26 insulator	56 13 014810	18CG
5	Long back cup T-17/18/26	56 13 003181	57Y02

No.	Replaceable elements	Catalogue No.	Alternative designation
5.1	Medium back cup T-17/18/26	56 13 003251	-
5.2	Short back cup T-17/18/26	56 13 003270	57Y04
6	Cable cover (m)	51 13 015289	-
6.1	Cable cover 4 m	56 13 200250	USLERCO200-40
6.2	Cable cover 8 m	56 13 200251	USLERCO200-80
6.3	Cable cover 12 m	56 13 200252	USLERCO200-120
7	Control cable 4 m	56 13 200217	UERSWL4
	Control cable 8 m	56 13 200218	UERSWL8
	Control cable 12 m	56 13 200219	UERSWL12
8	18W SGRIP 4 m power water cable	56 13 200204	USL40V64AOB
	18W SGRIP 8 m power water cable	56 13 200205	USL41V29AOB
	18W SGRIP 12 m power water cable	56 13 200206	USL41V37AOB
9	Gas line, set 4 m	56 13 200184	U45V090B-GS5
	Gas line, set 8 m	56 13 200185	U45V100B-GS5
	Gas line, set 12 m	56 13 200186	U45V09-370-GS5
10	Blue water hose 4 m	56 13 200190	U45V070B-WF1
	Blue water hose 8 m	56 13 200191	U45V080B-WF1
	Blue water hose 12 m	56 13 200193	U4507-370B-WF1
11	TIG18/20 plug assembly	56 13 200273	UNSL 35-50-1820-WR1
12	TIG joint	56 13 200264	UERKJ200

* standard version

RYWAL-RHC Sp. z o.o.
ul. Polna 140B, 87-100 Toruń
export@rywal.com.pl

