

FANMIG MOST 3200i / 3200i mobil / 2500i semi-automatic welding inverter



Advantages of i-FANMIG devices:

- Compact size.
- 4 Feed rolls wire feeders.
- 15 kg or 5 kg spools available.
- MIG/MAG or MMA welding method.
- Synergy: 12 programs for steel, aluminium and stainless steel.
- Multifunction knob.
- Memory for six own programs.
- Welding current display.



| Model | FANMIG 2500i | FANMIG 3200i | FANMIG 3200i mobil |
|--------------------------------------|--|--|--|
| Electrical power supply | 3x400 V / 50-60 Hz | 3x400 V / 50-60 Hz | 3x400 V / 50-60 Hz |
| Welding current range | | | |
| ▪ MIG/MAG | 20-250 A | 20-315 A | 20-315 A |
| ▪ MMA | 30-250 A | 30-300 A | 30-300 A |
| Idle voltage U_0 | 54,4 V | 63,1 V | 63,1 V |
| Overload protection | 16 A | 16 A | 16 A |
| Duty cycle X | | | |
| ▪ MIG/MAG | 250 A / 60% 210 A / 100% | 315 A / 25% 250 A / 60% 210 A / 100% | 315 A / 25% 250 A / 60% 210 A / 100% |
| ▪ MMA | 250 A / 50% 230 A / 60% 190 A / 100% | 300 A / 20% 230 A / 60% 190 A / 100% | 300 A / 20% 230 A / 60% 190 A / 100% |
| Welding current setting | Stepless | Stepless | Stepless |
| Wire feeding speed | 1-17 m/min | 1-17 m/min | 1-15 m/min |
| Welding torch cooling | Gas | Gas | Gas |
| Welding Torch (gas) | M24 or M25 MOST | M24, M25 or M36 MOST | M24, M25 or M36 MOST |
| Insulation class | H | H | H |
| IP Rating | IP 23S | IP 23S | IP 23S |
| Dimensions | 868x500x806 mm | 868x500x806 mm | 240x650x438 mm |
| Weight | 47,6 kg | 47,6 kg | 26,6 kg |
| Catalogue No. | 51 00 023705 | 51 00 023715 | 51 00 023720 |

Device assembly:

Device is delivered in cardboard box with power plug included (CEE 16 A). Equipment with earth cable and gas hose, user's manual as well as a front panel bow guard for self-assembly. The wire feeder has rolls for 0,8-1,0 mm steel wire welding.