

PONTIG 210 DC MOST



PONTIG 210 DC MOST is a modern inverter rectifier for TIG DC welding of steel and stainless steel or MMA coated electrode welding. The device is powered by a 1x230 V power supply.

Main applications for this device include light and medium-intensive welding in:

- Food industry and stainless steel installation welding.
- Chemical industry and pipelines.
- Crafting, manufacturing items of lightweight steel or stainless steel.
- Yacht construction (rigging welding), etc.

Model	PONTIG 210 DC
Power and tolerance	1x230 V, 50-60 Hz \pm 15%
Welding current range	
▪ TIG	10-200 A
▪ MMA	10-180 A
TIG / MMA welding current:	
▪ In X 35% duty cycle	200 / 180 A
▪ In X 60% duty cycle	153 / 137 A
▪ In X 100% duty cycle	118 / 106 A
Welding current setting	Stepless
MMA electrode diameter	2,0-4,0 mm
Sockets for connection of welding cables	35/50 (large)
Overload protection	16 A delayed
Dimensions	432x167x312 mm
Weight	8,2 kg
Standard	EN60974-1
IP Rating	IP21S
Insulation class	F
Catalogue No.	52 00 005423



Control panel:

- user friendly to use control panel,
- the display shows the welding current and the functions being set,
- TIG DC constant or pulse current,
- possess all the functions necessary for professional TIG welding.

Device assembly: Each device is supplied with a mass cable, a gas hose and a user's manual.

Additional welding torches and accessories (optional):

- Welding torch TIG T9 SGRIP 4 m 56 01 081920
- Welding torch TIG T9 SGRIP 8 m 56 01 081921
- Welding torch TIG T17 SGRIP 4 m 56 01 081707
- Welding torch TIG T17 SGRIP 8 m 56 01 081708
- Welding torch TIG 26 4 m 56 01 032622
- Welding torch TIG 26 8 m 56 01 032624
- Welding torch TIG T125 SGRIP 4 m (Rotating body) 56 01 084000
- Welding torch TIG T125 SGRIP 8 m (Rotating body) 56 01 084004
- WUS HD trolley 50 03 003942

